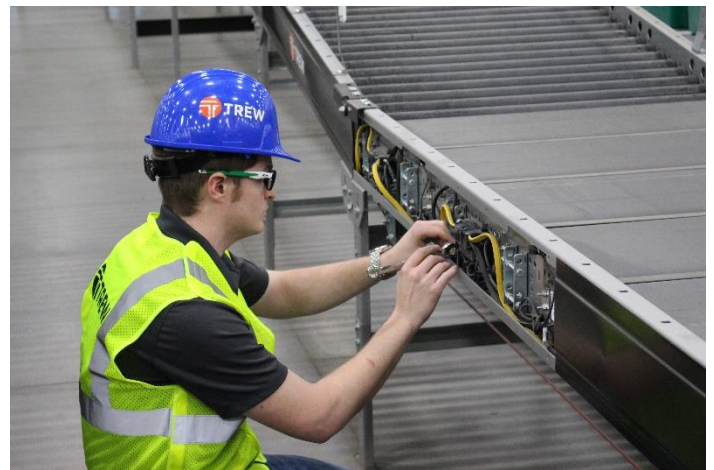


Preventative Maintenance

Keeping systems running smoothly - Trew's field service technicians are ready to help with preventative care that can eliminate emergencies.

Preventive maintenance is the regular and routine maintenance of equipment and assets. Planning and scheduling maintenance before problems occur can help organizations avoid costly unplanned downtime due to equipment problems. The proactive approach ensures reliability, performance, and stable operations, saving time and resources.

Trew's preventative maintenance team performs checks of mechanical equipment and evaluates spare parts inventory to make sure your operations are ready to keep running. Trew understands the importance of ensuring systems work well so you can focus on shipping orders.



Preventative Maintenance Benefits:

- Reduced Downtime – Preventive and routine checks help elevate added costs and lost operational time due to malfunctions
- Optimal Performance and Longevity – OEM recommended maintenance enables top performance, addresses potential issues, and extends product lifespan
- Regulation and Compliance – Regular maintenance is critical for a safe work environment
- Trained / Skilled Resources – Trew's field service team can provide hands-on training for maintenance tasks or handle them for your team
- Customer Satisfaction – Our main priority, yours, and your customers

Inspections Include:

Mechanical Equipment	Electrical Equipment	Spare Part Inventory	System Walks
<p>Examples:</p> <ul style="list-style-type: none"> • O-bands • Belts • Pins • Support legs • Guard rail • End plates • Carrier rollers • Diverting mechanism 	<p>Examples:</p> <ul style="list-style-type: none"> • MDR rollers • Drive cards • Photo-eyes • Power supply enclosures • Power supplies • Fans • Filters • LED lights 	<p>Check quantity and quality of spare parts so the right items in good working order are on hand.</p>	<p>Check for sources of abnormal noises that are often an indicator of wear or a need for attention.</p>

Preventative Maintenance Tasks Typically Include:

- Checking conveyor speeds and adjusting as needed
- Inspecting roller O-bands and replacing as needed
- Checking photo-eyes and adjusting the beam paths as needed
- Checking flow controls on divert cylinders to ensure smooth operations
- Inspecting divert pins, belts and hardware and replacing, as needed
- Checking air regulators and adjusting as needed
- Checking gates and adjusting tension as needed
- Checking motorized roller conveyor strip belts to ensure proper tension and tracking, and adjusting as needed
- Tightening bolts on supports and guard rails as needed
- Removing and cleaning power supply covers
- Inspecting all LED lights throughout the system and replacing as needed

For more information, contact Trew

+1-800-571-TREW (8739)

info@trewautomation.com